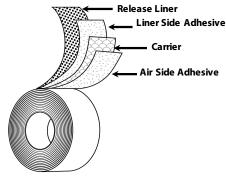




Differential Double-Coated Tape



80lb super calendered kraft with differential release

Liner Side Adhesive: Acrylic (1610)

Backing/Carrier: 0.25 mil polyester film

• Packaging applications

Air Side Adhesive: Acrylic (1607)

Applications

Liner:

- Removable mounting tape
- Laminating to paper, plastic, foam, and metal

Features	Benefits
Polyester Film Carrier	 Support for aid in processing and application
	 Easily conforms to various surface types
Air-Side Acrylic Adhesive	 Permanent bond to various foams and plastics
	including EPDM, Ether, Esther, and PU
Liner-Side Acrylic Adhesive	 Low peel for easy removal with no residue
 80lb SCK Differential Release Liner 	Die-cuttable

Typical Test Values

	Standard UOM	Metric UOM	Test Method	
Total Thickness w/liner	7.25 mils	0.184 mm	PSTC 133	
Adhesive Thickness (Air Side)	1.7 mils	0.043 mm	PSTC 133	
Carrier Thickness	0.25 mils	0.006 mm	PSTC 133	
Adhesive Thickness (Liner Side)	0.8 mils	0.020 mm	PSTC 133	
Liner Thickness	4.5 mils	0.114 mm	PSTC 133	
Adhesion to Steel (Air Side)	90 oz/in	9.85 N/cm	PSTC 101 Mod	
Adhesion to Steel (Liner Side)	20 oz/in	2.19 N/cm	PSTC 101 Mod	
Shear Strength (Air Side)	168+ hours		PSTC 107	
Shear Strength (Liner Side)	168+ hours		PSTC 107	
Laminating Temperature	50 to 150 °F	10 to 65 °C		
Maximum Continuous Use	180 °F	82 °C		
Intermittent Use	200 °F	93 °C		

Recommended Storage Conditions: 40-60% Humidity, 60°F-80°F

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